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FLC-WFM301 Datasheet

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1. Introduction

FLC-WFM301 is a tiny, low power and highly economic WiFi radio module that allows OEM to add wireless capability to their products. The module supports SDIO and CSPI interfaces that make it simple to design into fully certified embedded WiFi solutions.

The module is an appropriate product for designers who want to add wireless capability to their products.

1.1 Block Diagram

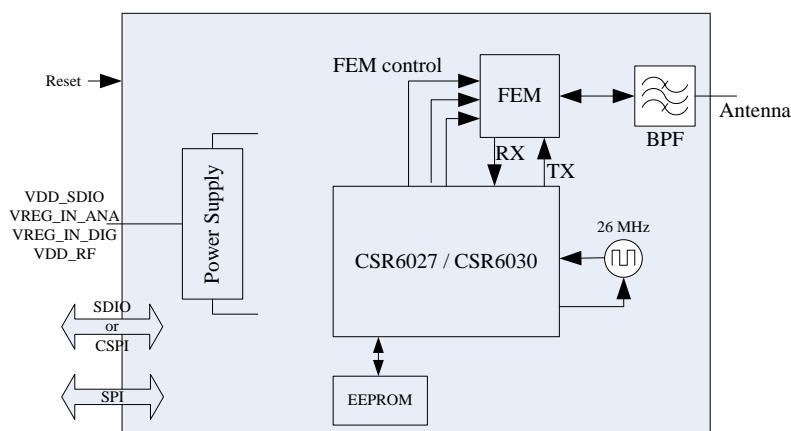


Figure 1: Block Diagram

1.2 Features

- Low cost, low power, highly integrated IEEE 802.11b/g/n.
- Support Independent Basic Service Set (IBSS), e.g. ad hoc, BSS and Extended Service Set (ESS) network configurations.
- IEEE 802.11n support, including MPDU and MSDU aggregation, immediate block acknowledgement, PSMP and STBC for improved rate, range and performance.
- Intelligent power control, including IEEE802.11 power saving mode.
- SDIO (4-bit and 1-bit) and CSPI will be employed to interface with host device (Android, Linux and WinCE).
- Support open system and shared key authentication services.
- Internal WEP engine allows 64 or 128 bit Encryption with Temporal Key Integrity Protocol



(TKIP).

- Hardware encryption support for WEP40/64, WEP 104/128, TKIP, CCMP (AES), BIP and CKIP provides functionality for WPA, WPA2, IEEE802.11i, 802.11w and CCX advanced security mechanisms. Module supports WAPI security in China also.
- Support 802.11e Quality of Service (QoS) with WMM Power Save ensures that mobile solutions can achieve optimal battery life.
- Advanced WiFi and BT coexistence schemes provide exceptional performance for WiFi and BT using a single antenna.
- RoHS Compliant.
- Support soft AP function and Wi-Fi Direct (FLC-WFM301CL2B only).

1.3 Functions

- Transmitter
- Receiver
- Single antenna BT coexistence
- Modulations
 - IEE802.11b modulations;
 - ◆ 1Mbps / 2Mbps / 5.5Mbps / 11Mbps
 - IEEE802.11g OFDM;
 - ◆ 6Mbps / 9Mbps / 12Mbps / 18Mbps / 24Mbps / 36Mbps / 48Mbps / 54Mbps
 - IEEE802.11n HT modulations MCS0-7, 20MHz, 800 and 400 ns guard interval;
 - ◆ 6.5Mbps / 7.2Mbps / 13Mbps / 14.4Mbps / 19.5Mbps / 21.7Mbps / 26.0Mbps / 28.9Mbps / 39.0Mbps / 43.3Mbps / 52.0Mbps / 57.8Mbps / 58.5Mbps / 65.0Mbps / 72.2Mbps
- MAC
 - Comprehensive MAC functionality according to IEEE 802.11-2007, including QoS traffic scheduling
 - Support the following optional IEEE802.11n features;
 - ◆ MPDU aggregation
 - ◆ MSDU aggregation
 - ◆ Immediate Block Acknowledgement



- ◆ PSMP
 - ◆ MTBA
 - ◆ RIFS
 - ◆ L-SIG TXOP protection
 - ◆ Link adaptation using MCS feedback
- Encryption
 - Hardware encryption according to IEEE 802.11-2007 and IEEE802.11w-2009;
 - ◆ WEP40/64
 - ◆ WEP104/128
 - ◆ CCMP(AES)
 - ◆ TKIP
 - ◆ BIP
 - Hardware encryption support for SMS4 to support WAPI (China)
 - Hardware encryption support Cisco CKIP

1.4 Applications

- Cellular phones
- Tablet PCs
- Handheld devices
- Industrial applications



2. General Specification

WiFi Specification	
Standard	IEEE 802.11b/g/n
Frequency Band	2.400G~2.4835G
Maximum Data Rate	72.2Mbps
RF Input Impedance	50 ohms
Interface	SDIO(4-bit and 1-bit) and SPI
Sensitivity	-Refer to 5.1
RF TX Power	Refer to 5.1
Encryption	WEP40/64/104/128, CCMP(AES), TKIP, BIP, WAPI
Power	
Supply Voltage	1.7 ~ 3.6V DC
Working Current	Refer to Table 12
Standby Current	Refer to Table 12
Operating Environment	
Temperature	-40 °C to +85 °C for A and I grade -20 °C to +70 °C for V and C grade
Humidity	10%~90% Non-Condensing
Certifications	
Environmental	
Dimension and Weight	
Dimension	8.90mm x 8.90mm x 1.50mm
Weight	<1g

Table 1: General Specification



3. Pin Definition

3.1 Pin Configuration

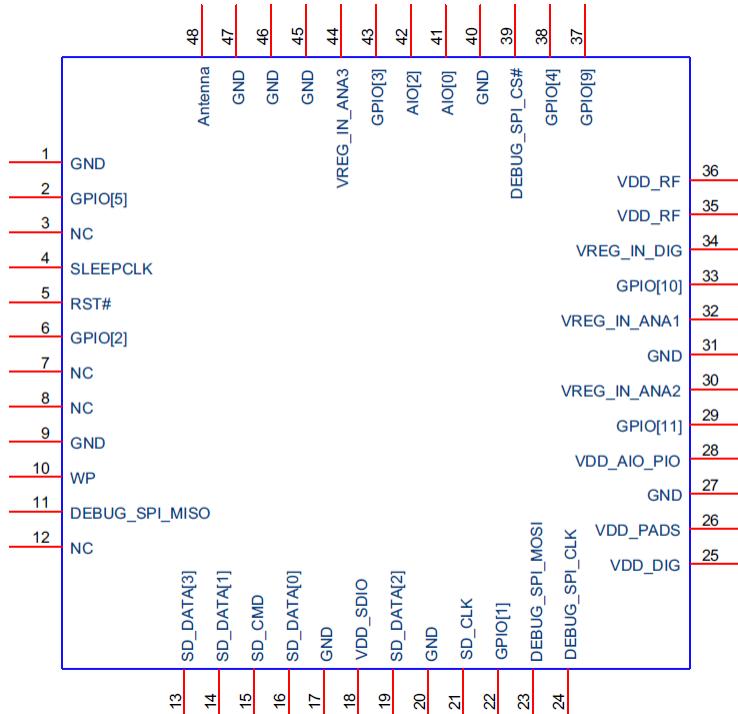


Figure 2: Pin Configuration

3.2 Pin Definition

Pin	Symbol	I/O Type	Description
1	GND	Ground	Ground
2	GPIO[5] (BT_STATE)	I/O	General Purpose Input/Output (Can be configured for BT coexistence)
3	NC1	I/O	NC
4	SLEEPCLK	I	Sleep Clock Mode: Clock Input for External Sleep Clock, If only use external 32.768KHz. Default : using internal clock
5	RST#	I	System reset, active low
6	GPIO[2]	I/O	General Purpose Input/Output
7	NC2	I/O	NC
8	NC	I/O	NC



9	GND	Ground	Ground
10	WP		Reserved for Flaircomm used in production. Connect to I2C EEPROM WP pin. Internally pulled high through a 100 kΩ resistor.
11	DEBUG_SPI_MISO	O	DEBUG Data Out
12	NC3		NC
13	SD_DATA[3]	I/O	SDIO 4 bit Mode : Data line bit [3] SDIO 1 bit Mode : Reserved SDIO SPI Mode : Card select (Active low) CSPI Mode: Chip Select
14	SD_DATA[1]	I/O	SDIO 4 bit Mode : Data line bit [1] SDIO 1 bit Mode : Interrupt SDIO SPI Mode : Reserved CSPI Mode: Interrupt
15	SD_CMD	I/O	SDIO 4 bit Mode : Command/Response SDIO 1 bit Mode : Command Line SDIO SPI Mode : Data Input CSPI Mode: MOSI, Data Input
16	SD_DATA[0]	I	SDIO 4 bit Mode : Data Line Bit [0] SDIO 1 bit Mode : Data Line SDIO SPI Mode : Data Output CSPI Mode: MISO, Data output
17	GND	Ground	Ground
18	VDD_SDIO	Power	Voltage Supply for Host Interface (1.7V ~ 3.6V).
19	SD_DATA[2]	I/O	SDIO 4 bit Mode : Data Line Bit [2] or Read Wait (optional) SDIO 1 bit Mode : Read Wait (optional) SDIO SPI Mode : Reserved CSPI Mode: Not Used
20	GND	Ground	Ground
21	SD_CLK	I	SDIO 4 bit Mode : Clock Input SDIO 1 bit Mode : Clock Input SDIO SPI Mode : Clock Input CSPI Mode: Clock Input
22	GPIO[1]	I/O	General Purpose Input/Output (LED indicator)
23	DEBUG_SPI_MOSI	I	Debug Mode Data In
24	DEBUG_SPI_CLK	I	Debug Mode Clock
25	VDD_DIG	Power	Digital Core Power Supply. This pin is for bypass cap only. Connect a 2.2uF bypass cap to this pin.
26	VDD_PADS	Power	1.8V power Supply for SPI, RES# and PIO[0] – PIO[7]
27	GND	Ground	Ground



28	VDD_AIO_PIO	Power	3.3V Power Supply for AIO[0] – AIO[3] and PIO[8] – PIO[15]
29	GPIO[11]		NC
30	VREG_IN_ANA2	Power	1.45V - 2V Analog Power Supply, for internal LDO
31	GND	Ground	Ground
32	VREG_IN_ANA1	Power	1.45V - 2V Analog Power Supply, for internal LDO
33	GPIO[10]		NC
34	VREG_IN_DIG	Power	1.45V - 2V Digital Power Supply, for internal LDO
35	VDD_RF1	Power	3.3V (2.7 – 4.8V) PA Power Supply (for FEM_VCC1 / FEM_VCC2)
36	VDD_RF2	Power	3.3V (2.7 – 4.8V) LNA Power Supply (for FEM_VCC3)
37	GPIO[9]		
38	GPIO[4] (WL_DENY)	O	General Purpose Input/Output (Can be configured for BT coexistence)
39	DEBUG_SPI_CS#	I/O	DEBUG Mode Select, Active low Internally Weak Pull-up.
40	GND	Ground	Ground
41	AIO[0]	I/O	Programmable Analogue Input / Output
42	AIO[2]	I/O	Programmable Analogue Input / Output
43	GPIO[3] (BT_PRIORITY)	I	General Purpose Input / Output (Can be configured for BT coexistence)
44	VREG_IN_ANA3	Power	1.45V - 2V Analog Power Supply, for internal LDO
45	GND	Ground	Ground
46	GND	Ground	Ground
47	GND	Ground	Ground
48	Antenna	Analog	RF Input/Output

Table 2: Pin Definition



4. Physical Interfaces

4.1 Power Supply

4.1.1 Linear Regulators

FLC-WFM301 contains four linear regulators:

- A low-voltage regulator to supply the 1.2V core digital supply
- Three low-voltage regulators for the 1.2V core auxiliary, radio and RF synthesizer analogue supplies

4.1.2 LDO for Digital Supply

VREG_IN_DIG is the input voltage to the internal LDO for digital supply and VDD_DIG is the output of the LDO. A low ESR 2.2uF capacitor to ground should be connected to this pin.

4.1.3 RF Front End Power Supply

VDD_RF1 and VDD_RF2 are the external 3.3V input to power RF front end. Clean voltage should be used for these two pins.

4.1.4 I/O Power Supply

- VDD_PADS is used to power PIO[0] to PIO[7]. The typical voltage is 1.8V for this rail.
- VDD_AIO_PIO is used to power PIO[8] to PIO[15], AIO[0] to AIO[3]

4.2 Reset

WFM301CL can be reset from several sources,

- Via the external RST# pin (pin 5)
- Via an internal core power supply supervisor
- Using software watchdog timers
- Via SDIO/CSPI host interface

RST# is an active-low reset input that is internally filtered using the internal low frequency clock oscillator to avoid spurious resets. A reset occurs after the signal has been asserted for between 250 and 375 μ s. This pin may be tied to VDD_PADS if unused; otherwise it should be asserted for at least 1 ms to force a reset.

The power supply monitors VDD_DIG to trigger a power-on-reset. This occurs when the supply falls below 1.05V (typical) in normal operation or 0.785C (typical) in deep sleep, and ends when the supply exceeds 1.10V (typical). Glitches of up to 30mV and 2.5 μ s duration, which could be caused by large load steps, will not trigger a reset.

Each of the internal processors has its own independent watchdog timer to detect and recover from erroneous software operation. These are typically configured with a timeout of 1.5s, but this may be increased up to maximum of 64s for reduced power consumption. The watchdogs are enabled at power-on and continue operating while WFM301CL is in deep sleep.



4.3 RF Interface

The module integrates a band-pass filter to the antenna port which is a $50\ \Omega$ port. The user can connect a $50\ \Omega$ antenna directly to the antenna port (pin 48).

4.4 General Purpose Digital IO

There are nine general purpose digital IOs defined in the module. All these GPIOs can be configured by software to realize various functions, such as button controls, LED displays or interrupt signals to host controller, etc. Do not connect them if not use.

GPIO pin	Function Assignment
GPIO[1]	BT-Coexistence or other (1.8V)
GPIO[2]	BT-Coexistence or other (1.8V)
GPIO[3]	BT-Coexistence or other (1.8V)
GPIO[4]	BT-Coexistence or other (1.8V)
GPIO[5]	BT-Coexistence or other (1.8V)
GPIO[9]	GPIO (3.3V)
GPIO[10]	GPIO (3.3V)
GPIO[11]	GPIO (3.3V)

Table 3: GPIO Usage

4.5 Analog IO

AIO Pin	Assignment
AIO[0]	Analog IO (3.3V)
AIO[2]	Analog IO (3.3V)

Table 4: Analog IO Usage

4.6 Host Interfaces

WFM301CL has a single host interface port that can be configured into one of four modes:

- SD 1-bit
- SD 4-bit
- SDIO SPI
- CSPI

The first three modes operate according to the SD Card specifications. The fourth mode is a CSR proprietary variant designed to allow more efficient implementation on hosts without dedicated SDIO host controller. Table 5 shows the usage of the host interfaces pins in each mode.

Pin Name	SD 1-bit	SD 4-bit	SD SPI	CSPI
SD_CLK	CLK: Clock	CLK: Clock	SCLK: Clock	CLK: Clock
SD_CMD	CMD: Command line	CMD: Command line	DI: Data input	MOSI: Data input



SD_DATA[0]	DATA: Data line	DAT[0]: Data line 0	DO: Data output	MISO: Data output
SD_DATA[1]	IPQ#: Interrupt	DAT[1]: Data line 1	IRQ#: Interrupt	IRQ#: Interrupt
SD_DATA[2]	RW: Read wait	DAT[2]: Date line 2	Not used	Not used
SD_DATA[3]	CD: Card detect	DAT[3]: Date line 3	CS#: Card select	CS#: Card select

Table 5: Analog IO Usage

All four modes provide identical access to on-chip registers and support clock speeds of up to 50MHz for a maximum burst rate of 200Mbits/s (in SD 4-bit mode). At power-on the host interface starts in SD 1-bit mode and may be switched into any of the alternative modes via SDIO commands.

4.6.1 SDIO

SDIO mode fully support SDIO specification version 2.00. It supports all defined slave modes (SD 1 bit, SD 4-bit and SDIO SPI), but not SD host functionality.

Two functions are supported:

- Function 0 is the mandatory function used for card configuration. This includes the CCCR, FBR and CIS. Vender-defined registers within the CCCR support sleep and wake-up signaling.
- Function 1 provides access to the IEEE 802.11 functionality. IO_RW_DIRECT (CMD52) reads and writes on-chip registers and memory locations directly. IO_RW_EXTENDED (CMD53) transfers blocks of data to or from the on-chip MMU buffers.

The SDIO interface implements a subset of optional features. Specifically it supports:

- Continuous SPI interrupt (SCSI)
- Direct Commands during data transfer (SDC)
- Multi-block (SMB)
- Read wait (SRW)

4.6.1.1 SDIO Sleep Signaling

WFM301CL supports a variety of mechanisms to enable both itself and the host to efficiently enter and leave low-power modes.

4.6.1.1.1 Card Sleep and Wake-up

WFM301CL automatically uses its sleep modes to minimize power consumption. Registers in function 0 are always directly accessible by the host, irrespective of the device's sleep modes. Attempts to access function 1 while the device is in deep sleep are likely to results in SDIO timeouts.

To avoid the need for the host to implement complicated retry mechanisms, a simple deep sleep control scheme is supported via a Vender Unique Register within the CCCR in function 0. The host uses this register to tell WFM301CL when it is allowed to use deep sleep. When the host subsequently needs to access function 1 it uses the same register to initiated a wake-up and them waits for an SDIO interrupt to indicate that the wake-up is compete.



4.6.1.2 Host Sleep and Wake-up

The normal method for WFM301CL to wake the host up is via the in-band interrupt on SDIO_DATA[1]. This is the same mechanism that is used to notify the host of received data or interesting events; no explicit sleep signaling is required.

An alternative out-of-band mechanism is provided for hosts that cannot utilize the SDIO interrupt as a wake-up signal, e.g. where a separate power-management IC needs to restore power to the host processor. This feature is enabled by masking out SDIO interrupts via the Int Enable register within the CCCR in function 0. When an SDIO interrupt would have been signaled otherwise, a pulse is instead generated on a configured PIO line.

Note: The out-of-band wake-up signal is not a replacement for the in-band SDIO interrupt. The standard interrupt signal should be used for data transfer during normal operation.



5. Electrical Characteristic

5.1 WiFi Performance Specifications

5.1.1 DSSS and CCK modulations (802.11b) TX Performance Specifications

	Min	Typical	Max	IEEE Specification	Unit
Frequency range	2400	-	2500	-	MHz
RMS transmit power ^(a)	16	18	20	-	dBm
RMS EVM	0	3.5	20	35	%
Spectral mask 1 st Sidelobe	-	-39	-33	-30	dBr
Spectral mask 2 nd Sidelobe	-	-54	-50	-50	dBr
RF carrier suppression	-	-30	-25	-15	dB
Center Frequency Tolerance	-20	2	+20	±25	ppm
Occupied Bandwidth		22			MHz

Table 6: DSSS and CCK modulations (802.11b) TX Performance Specifications

5.1.2 OFDM TX Performance Specifications

	Min	Typical	Max	IEEE Specification	Unit
Frequency range	2400	-	2500	-	MHz
RMS transmit power ^(a)	12	14	18	-	dBm
RMS EVM,54Mbps	-	-29	-25	-25	dB
RMS EVM,mcs7	-	-29	-28	-28	dB
Spectral mask, ±11MHz	-	-35	-30	-20	dBr
Spectral mask, ±20MHz	-	-40	-30	-28	dBr
Spectral mask ±30MHz	-	-50	-42	-40	dBr
Centre frequency leakage	-	-35	-25	-15	dB
Spectral flatness for spectral lines -16 to -1,1 to 16	-	-	±2	±2	dB
Spectral flatness for spectral lines -26 to -17,17 to 26	-	-	-4 to 2	-4 to 2	dB

Table 7: OFDM TX Performance Specifications

5.1.3 DSSS and CCK modulations (802.11b) RX Performance Specifications

	Min	Typical	Max	IEEE Specification	Unit
Frequency range	2400	-	2500	-	MHz
Rx sensitivity,1Mbps DSSS ^(a)	-	-92	-90	-	dBm
Rx sensitivity,2Mbps DSSS ^(a)	-	-90	-88	-80	dBm
Rx sensitivity,5.5Mbps DSSS ^(a)	-	-88	-87	-	dBm
Rx sensitivity,11Mbps DSSS ^(a)	-	-87	-83	-76	dBm
Maximum input level, DSSS ^(a)	-4	0	-	-4	dBm
Maximum input level, CCK ^(a)	-5	-1	-	-10	dBm
Adjacent channel rejection, DSSS ^(b)	35	51	-	35	dB
Adjacent channel rejection, CCK ^(b)	35	48	-	35	dB

Table 8: OFDM TX Performance Specifications

5.1.4 OFDM RX Performance Specifications



	Min	Typical	Max	IEEE Specification	Unit
Frequency range	2400	-	2500	-	MHz
Rx sensitivity,6Mbps ^{(a)(b)}	-	-89	-84	-82	dBm
Rx sensitivity,9Mbps ^{(a)(b)}	-	-88	-82	-81	dBm
Rx sensitivity,12Mbps ^{(a)(b)}	-	-87	-82	-79	dBm
Rx sensitivity,18Mbps ^{(a)(b)}	-	-85	-78	-77	dBm
Rx sensitivity,24Mbps ^{(a)(b)}	-	-82	-76	-74	dBm
Rx sensitivity,36Mbps ^{(a)(b)}	-	-79	-73	-70	dBm
Rx sensitivity,48Mbps ^{(a)(b)}	-	-74	-69	-66	dBm
Rx sensitivity,54Mbps ^{(a)(b)}	-	-72	-68	-65	dBm
Rx sensitivity,MCS0 ^{(a)(c)}	-	-90	-84	-82	dBm
Rx sensitivity, MCS1 ^{(a)(c)}	-	-87	-81	-79	dBm
Rx sensitivity, MCS2 ^{(a)(c)}	-	-84	-78	-77	dBm
Rx sensitivity, MCS3 ^{(a)(c)}	-	-81	-76	-74	dBm
Rx sensitivity, MCS4 ^{(a)(c)}	-	-78	-70	-70	dBm
Rx sensitivity, MCS5 ^{(a)(c)}	-	-73	-66	-66	dBm
Rx sensitivity, MCS6 ^{(a)(c)}	-	-71	-65	-65	dBm
Rx sensitivity, MCS7 ^{(a)(c)}	-	-69	-	-64	dBm
Maximum input level ^(d)	-5	-1	-	-20	dBm
Adjacent channelrejection,6Mbps ^(e)	16	27	-	16	dB
Adjacent channel rejection,9Mbps ^(e)	15	26	-	15	dB
Adjacent channel rejection,12Mbps ^(e)	13	25	-	13	dB
Adjacent channel rejection,18Mbps ^(e)	11	25	-	11	dB
Adjacent channel rejection,24Mbps ^(e)	8	23	-	8	dB
Adjacent channel rejection,36Mbps ^(e)	4	20	-	4	dB
Adjacent channel rejection,48Mbps ^(e)	0	16	-	0	dB
Adjacent channel rejection,54Mbps ^(e)	-1	14	-	-1	dB
Adjacent channel rejection,MCS0 ^(e)	16	27	-	16	dB
Adjacent channel rejection,MCS1 ^(e)	13	25	-	13	dB
Adjacent channel rejection,MCS2 ^(e)	11	21	-	11	dB
Adjacent channel rejection,MCS3 ^(e)	8	22	-	8	dB
Adjacent channel rejection,MCS4 ^(e)	4	16	-	4	dB
Adjacent channel rejection,MCS5 ^(e)	0	13	-	0	dB
Adjacent channel rejection,MCS6 ^(e)	-1	10	-	-1	dB
Adjacent channel rejection,MCS7 ^(e)	-2	6	-	-2	dB

Table 9: OFDM RX Performance Specifications

5.2 DC Electrical Specifications

5.2.1 Absolute Maximum Ratings

Rating	Min	Max
Storage temperature	-40 °C	85 °C
Linear regulator voltage (VREG_EN)	-0.4V	2.5V
I/O supply voltage (VDD_SDIO,VDD_PADS_PIO_0_7,VDD_AIO_PIO_8_15)	1.7V	3.6V
Other terminal voltages	VSS-0.3V	VDD+0.3V

Table 10: Absolute Maximum Ratings

5.2.2 Recommended Operating Conditions



Operating Condition		Min	Max
Operating Temperature Range	for A and I grade	-40 °C	+85 °C
	for V and C grade	-20 °C	+70 °C
Host interface I/O supply voltage (VDD_SDIO)		1.7V	3.6V
Other I/O supply voltage (VDD_PADS_PIO_0_7, VDD_AIO_PIO_8_15)		1.7V	3.3V
Linear regulator supply voltage (VREG_IN_DIG, VREG_IN_ANA)		1.45V	2.0V

Table 11: Recommended Operating Conditions

5.2.3 Current Consumption

State	Power Consumption	
Continuous receive (2.4GHz OFDM)	135mA @1.8V 10mA @3.3V	276mW
Continuous transmit (2.4GHz OFDM)	160mA @1.8V 155mA @3.3V	800mW
Leakage (deep sleep, including internal sleep clock)	66µ A @1.8V 5µA @3.3V	135µW

Table 12: Current Consumption

5.2.4 Digital Characteristics

Digital Terminals	Min	Typical	Max	Unit
Input Voltage Levels				
V _{IL} input logic level low	-0.3	-	0.25VDD	V
V _{IH} input logic level high	0.625VDD	-	VDD+0.3	V
Output Voltage Levels				
V _{OL} output logic Level low, I _{OL} =8.0mA	-	-	0.4	V
V _{OH} output logic Level high, I _{OH} =8.0mA	0.75VDD	-	VDD	V
Input and Tri-state Currents				
Strong pull-up	-150	-40	-10	µ A
Strong pull-down	10	40	150	µ A
Weak pull-up	-5	-1.0	-0.33	µ A
Weak pull-down	0.33	1.0	5.0	µ A
C _I Input Capacitance	1.0	-	5.0	pF

Table 13: Digital Characteristics

5.2.5 Clock Characteristics

Clock Source	Min	Typical	Max	Unit
External Clock				
XTAL_IN input resistance	30	-	-	kΩ
XTAL_IN input capacitance	-	-	4	pF

Table 14: Clock Characteristics

5.2.6 Power-on Reset Characteristics

Power-on Reset	Min	Typical	Max	Unit
Reset release on VDD_DIG rising(HL)	1.030	-	1.150	V
Reset assert on VDD_DIG falling(LO)	HL-0.060	-	HL-0.045	V



Reset assert on VDD_DIG falling(Sleep mode)	0.770	0.785	0.800	V
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Table 15: Power-on Reset Characteristics

6. Reference Design

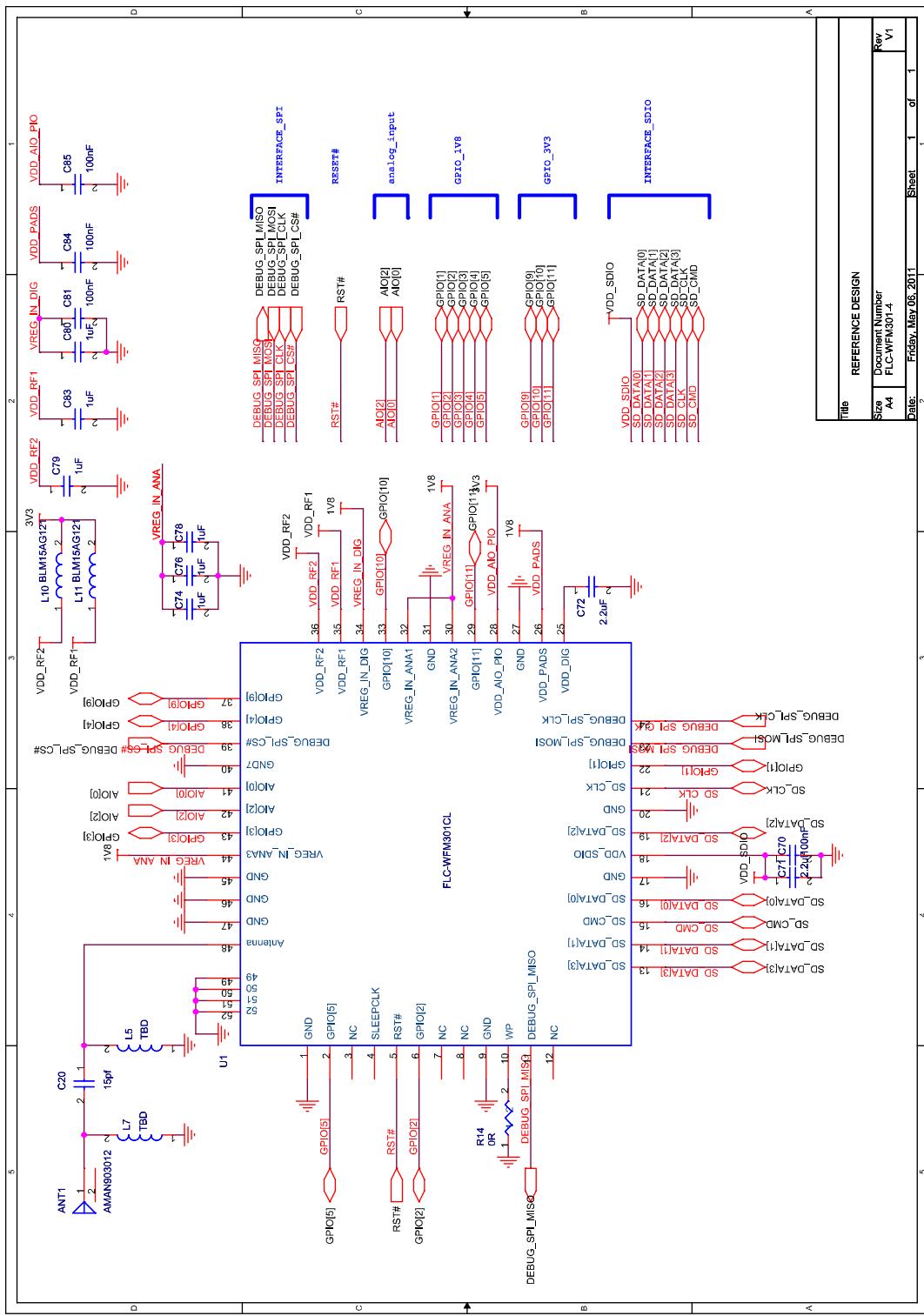


Figure 3: Reference Design



7. Mechanical Characteristic

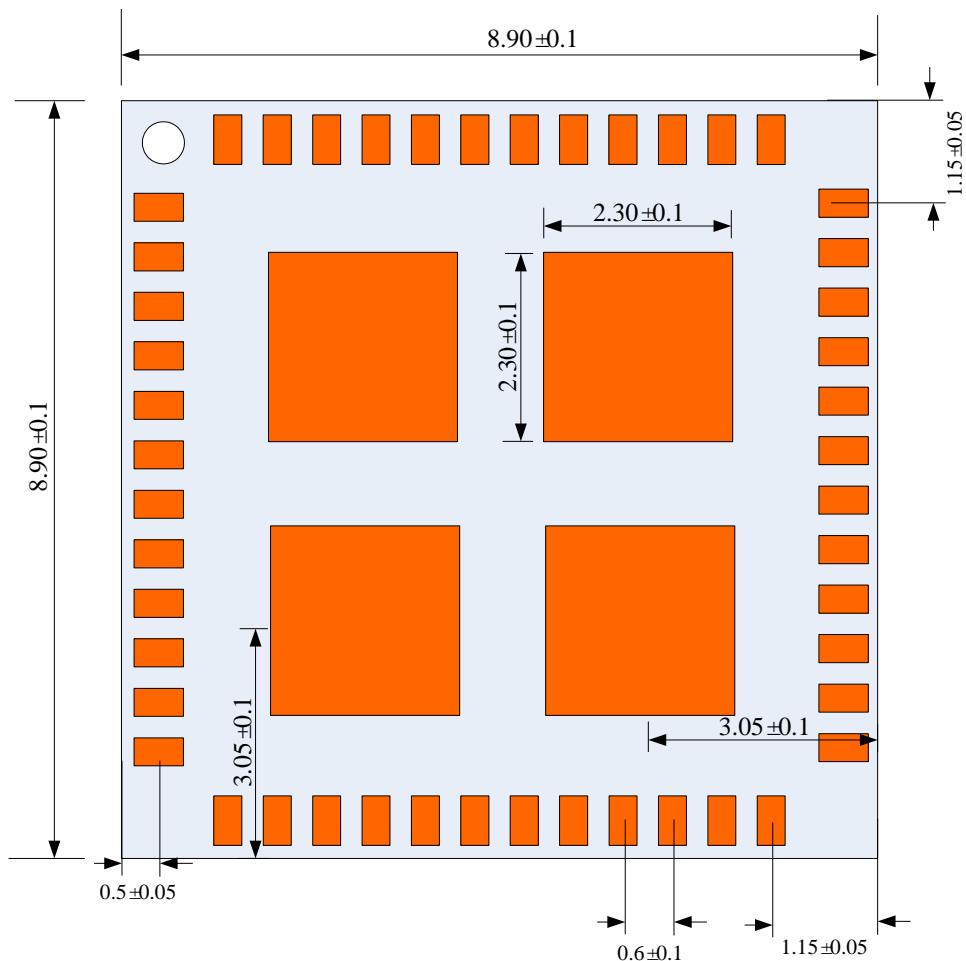


Figure 4: Mechanical Characteristic

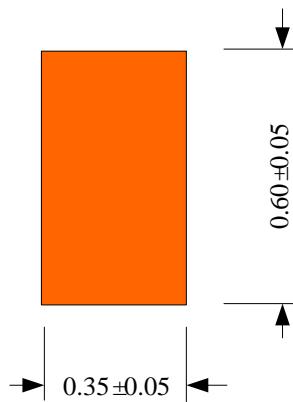


Figure 5: Pad Size



8. Recommended PCB Layout and Mounting Pattern

Placement and PCB layout are critical to optimize the performances of a module without on-board antenna designs. The trace from the antenna port of the module to an external antenna should be 50Ω and must be as short as possible to avoid any interference into the transceiver of the module. The location of the external antenna and RF-IN port of the module should be kept away from any noise sources and digital traces. A matching network might be needed in between the external antenna and Antenna port to better match the impedance to minimize the return loss.

As indicated in **Figure 6** below, RF critical circuits of the module should be clearly separated from any digital circuits on the system board. All RF circuits in the module are close to the antenna port. The module, then, should be placed in this way that module digital part towards your digital section of the system PCB.

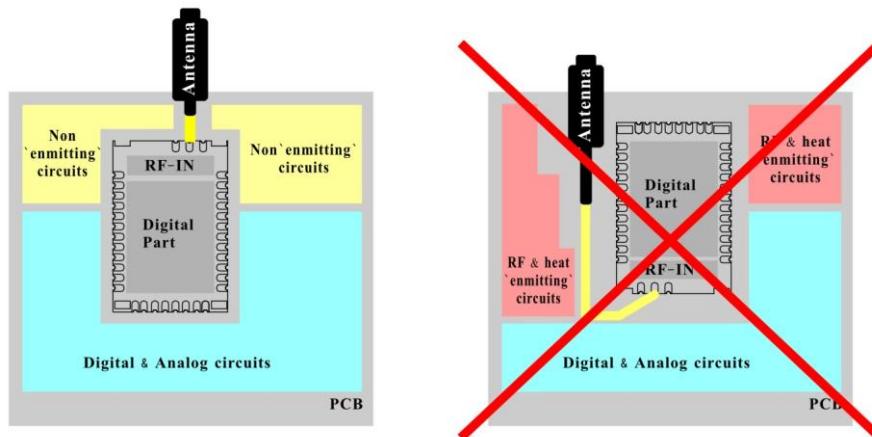


Figure 6: Placement the Module on a System Board

8.1 Antenna Connection and Grounding Plane Design

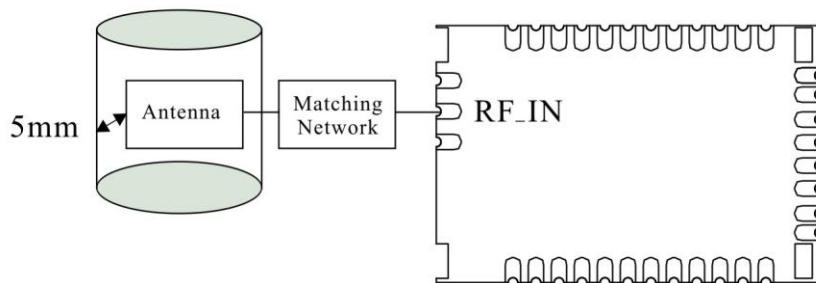


Figure 7: Leave 5mm Clearance Space from the Antenna

General design recommendations are:

- The length of the trace or connection line should be kept as short as possible.



- Distance between connection and ground area on the top layer should at least be as large as the dielectric thickness.
- Routing the RF close to digital sections of the system board should be avoided.
- To reduce signal reflections, sharp angles in the routing of the micro strip line should be avoided. Chamfers or fillets are preferred for rectangular routing; 45-degree routing is preferred over Manhattan style 90-degree routing.

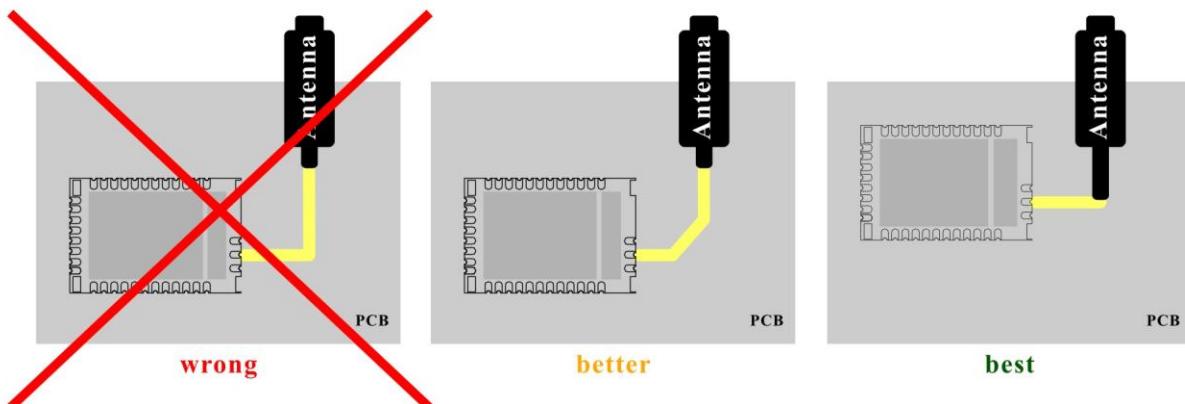


Figure 8: Recommended Trace Connects Antenna and the Module

- Routing of the RF-connection underneath the module should be avoided.
- Use as many vias as possible to connect the ground planes.



9. Recommended Reflow Profile

The soldering profile depends on various parameters necessitating a set up for each application. The data here is given only for guidance on solder reflow.

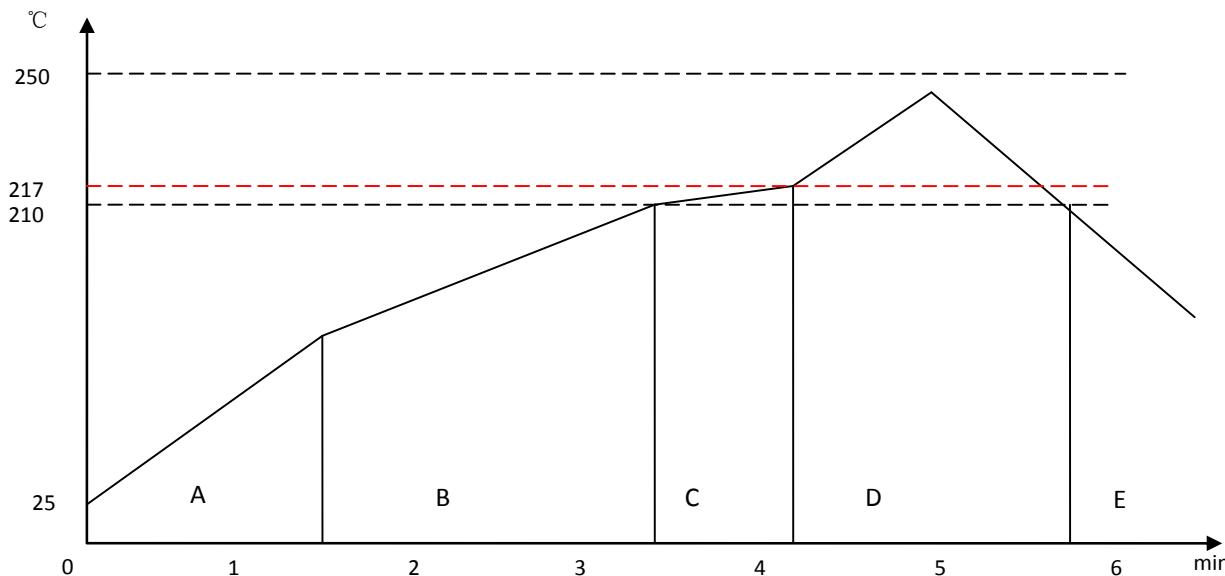


Figure 9: Recommended Reflow Profile

Pre-heat zone (A) — This zone raises the temperature at a controlled rate, **typically 0.5 – 2 °C/s**. The purpose of this zone is to preheat the PCB board and components to 120 ~ 150 °C. This stage is required to distribute the heat uniformly to the PCB board and completely remove solvent to reduce the heat shock to components.

Equilibrium Zone 1 (B) — In this stage the flux becomes soft and uniformly encapsulates solder particles and spread over PCB board, preventing them from being re-oxidized. Also with elevation of temperature and liquefaction of flux, each activator and rosin get activated and start eliminating oxide film formed on the surface of each solder particle and PCB board. **The temperature is recommended to be 150° to 210° for 60 to 120 second for this zone.**

Equilibrium Zone 2 (c) (optional) — In order to resolve the upright component issue, it is recommended to keep the temperature in 210 – 217 ° for about 20 to 30 second.

Reflow Zone (D) — The profile in the figure is designed for Sn/Ag3.0/Cu0.5. It can be a reference for other lead-free solder. The peak temperature should be high enough to achieve good wetting but not so high as to cause component discoloration or damage. Excessive soldering time can lead to intermetallic growth which can result in a brittle joint. The recommended peak temperature (T_p) is 230 ~ 250 °C. The soldering time should be 30 to 90 second when the temperature is above 217 °C.

Cooling Zone (E) — The cooling rate should be fast, to keep the solder grains small which will give a longer-lasting joint. **Typical cooling rate should be 4 °C.**



10. Ordering Information

10.1 Product Packaging Information

Figure 10: Product Packaging Information

10.2 Ordering information

FLC-WFM301_{XYZA}



Figure 11: Ordering Information

10.2.1 Product Revision

Product Revision	Description	Availability
A	With CSR6027	Yes
B	With CSR6030	Yes

Table 16: Product Revision

10.2.2 Shipping Package

Shipping Package	Description	Quantity	Availability
0	Foam Tray	—	No
1	Plastic Tray	—	No
2	Tape	1500	Yes

Table 17: Shipping Package

10.2.3 Product Package

Product Package	Description	Availability
Q	QFN	No
L	LGA	Yes
B	BGA	No



C	Connector	No
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Table 18: Product Package**10.2.4 Product Grade**

Product Grade	Description	Availability
C	Consumer	Yes
I	Industrial	Yes
V	Automobile After-Market	Yes
A	Automobile Before-Market	No

Table 19: Product Grade



11. Cautions & Warnings

11.1 FCC Statement

1. This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:
 - (1) This device may not cause harmful interference.
 - (2) This device must accept any interference received, including interference that may cause undesired operation.
2. Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This radio module must not be installed to co-locate and operate simultaneously with other radios in host system; additional testing and equipment authorization may be required to operating simultaneously with other radios.

11.2 FCC Radiation Exposure Statement

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator & your body.

11.3 FLC-WFM301 Label Instructions

The FLC-WFM301 module is designed to comply with the FCC statements.



The packaging of host system that uses WFM301 should display a label indicating the information as follows:

Contains FCC ID: P4IWFM301

C E2200

Model: FLC-WFM301 (with CSR6030)

(Series models: FLC-WFM301IL2B/FLC-WFM301VL2B/FLC-WFM301CL2B)

Any similar wording that expresses the same meaning may also be used.

11.4 FLC-BTM301 Antenna Statement

11.4.1 Antenna Electrical Specifications

Part Number	Frequency Range (GHz)	Temperature	Average Gain	VSWR	Impedance
ALA931C5	2.4~ 2.485	21.5 °C typ.	-3 dBi min.	2.5:1 max.	50 Ω

Table 20: Antenna Electrical Specifications

11.4.2 Radiation Gain and Pattern

	Peak Gain(dBi)	Average Gain(dBi)	Remark
Azimuth	2.8	1.0	@2.45 GHz
Elevation 1	3.5	-0.7	@2.45 GHz
Elevation 2	1.7	-1.6	@2.45 GHz

Table 21: Radiation Gain and Pattern

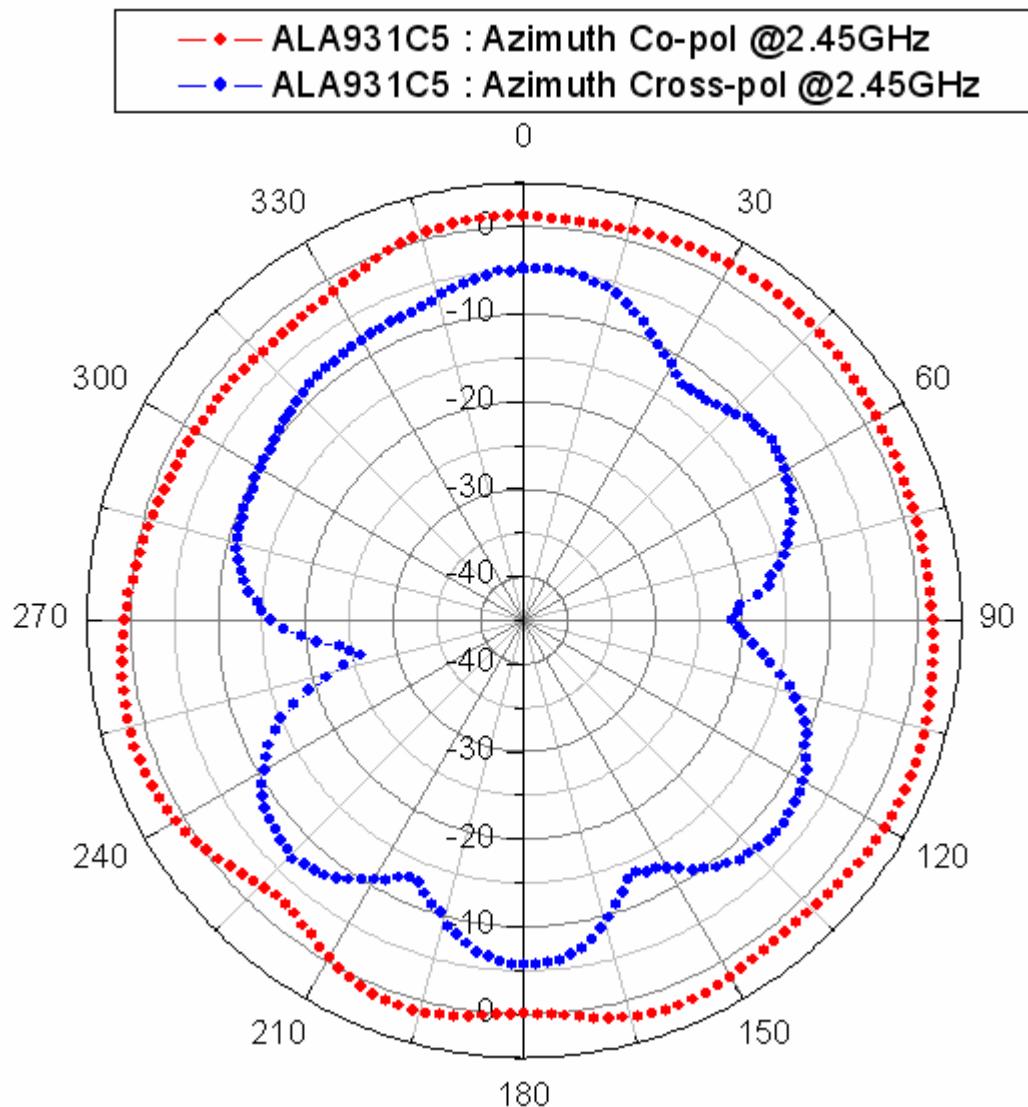


Figure 12: ALA931C5 Radiation Pattern : Azimuth@2.45GHz

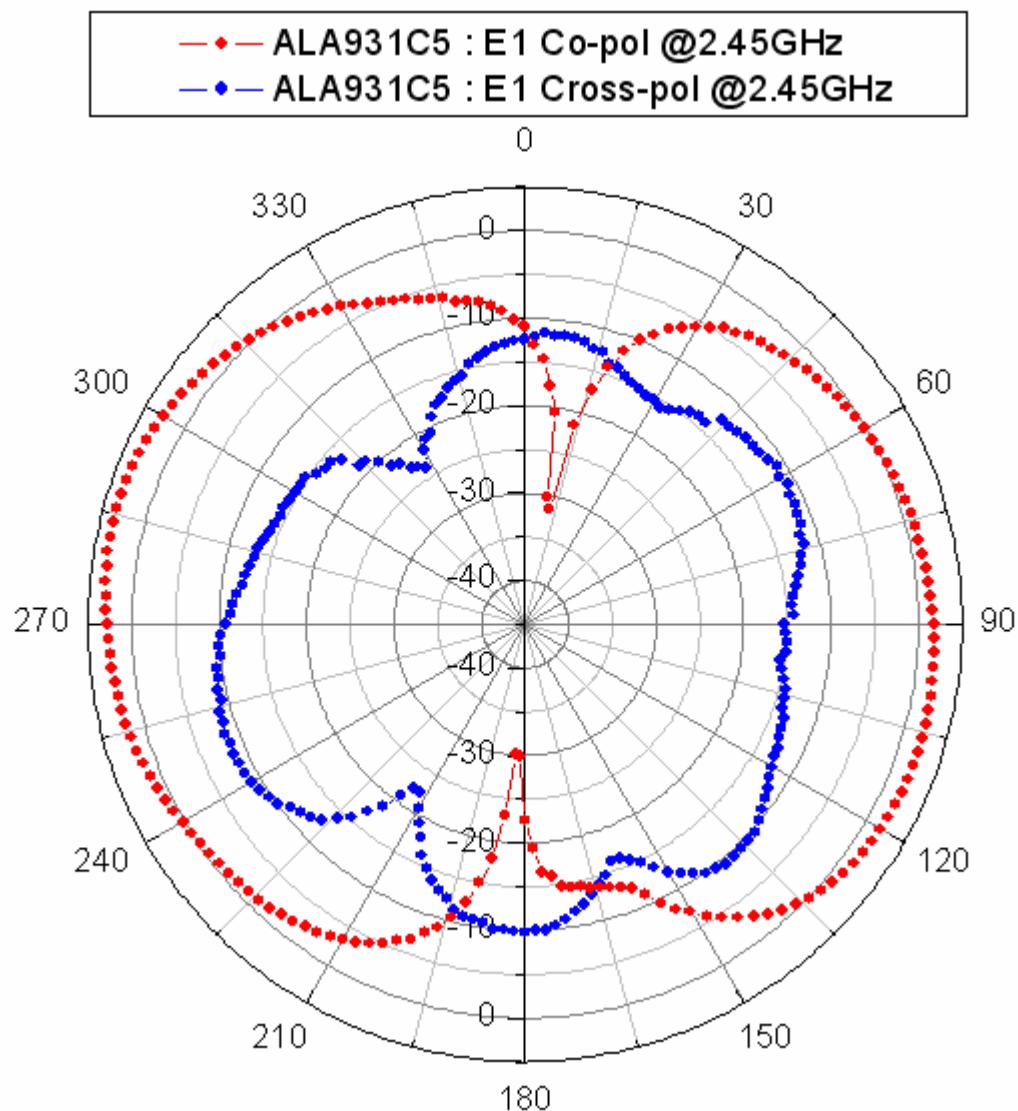


Figure 13: ALA931C5 Radiation Pattern : Elevation1@2.45GHz

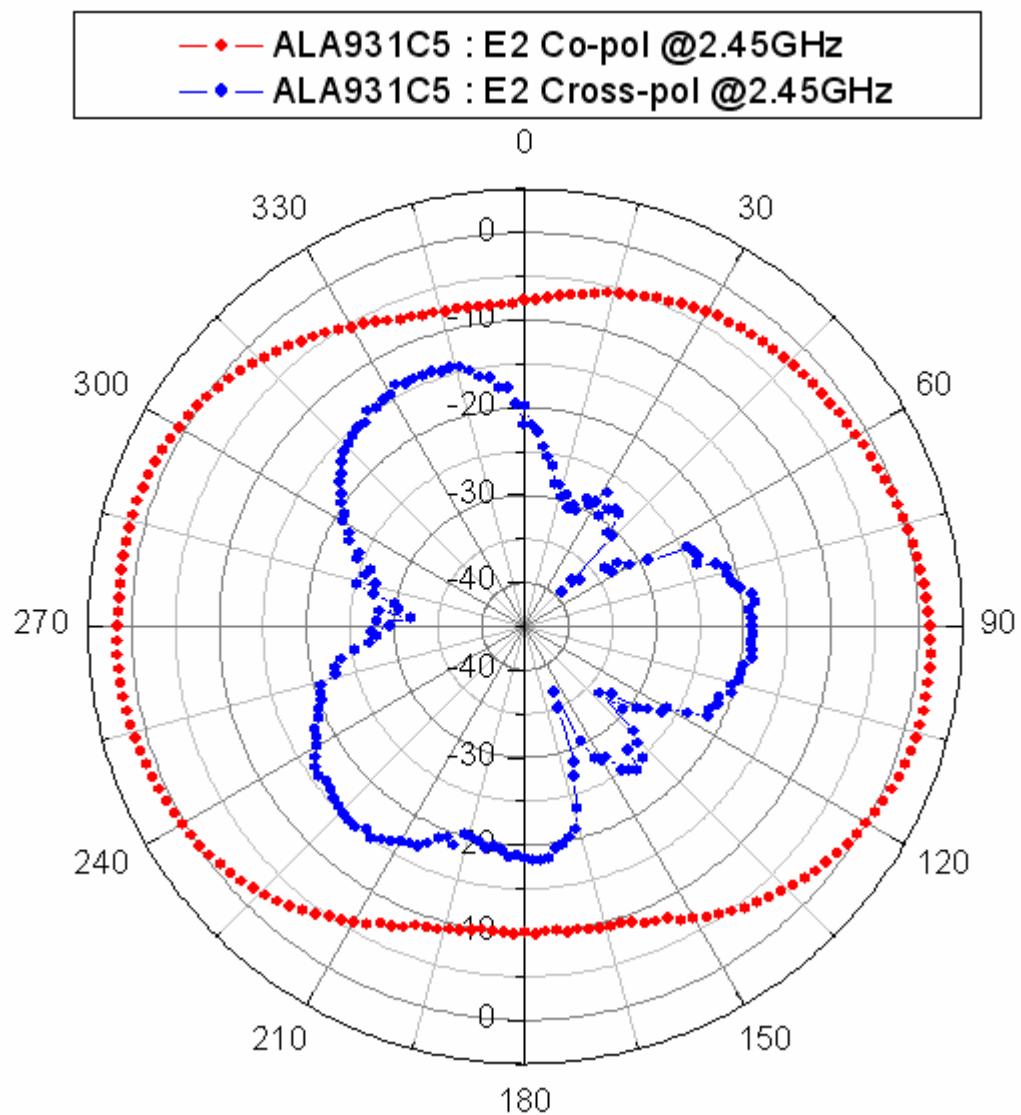


Figure 14: ALA931C5 Radiation Pattern : Elevation2@2.45GHz