DATA SHEET



Gas Analyser Probe (GAP)

OXYGEN ANALYSER

A compact zirconium dioxide analyser to measure percentage level (0—25%) oxygen in combustion processes.

The probe is manufactured from 316 stainless steel and can handle sample temperatures up to 700°C with an insertion length of 435mm.

The sample gas is extracted to the sensing chamber and returned to the flue via the Pitot effect, so there is no need for instrument air.

The analyser operates without the need for an air reference.











Output Digital





Output Analogue



Alarm





- The GAP provides customers with a single gas flue or ventilation monitoring system
- Barometric pressure and temperature sensors included
- RS485 MODBUS RTU as standard
- User configurable relay outputs
- Easy to swap sensor module, no special tools
- Calibrate in fresh air

APPLICATIONS

- Combustion control of boilers fuelled by natural gas, light oil, diesel, coal and biomass
- Excess air analysis
- Boiler trim control
- Incineration furnaces
- Power generation
- Combined cycle gas turbines (CCGT)
- Ceramic furnace monitoring

TECHNICAL SPECIFICATIONS

Performance

Measurement technology

Gas

Measurement range Output resolution Accuracy (0.1—25%) Response time (T90)

Repeatability

Zirconium Oxide (ZrO₂)

Oxygen

0.1—25% vol. O₂% 0.01 mA or 0.01% O₂ < 0.25% vol. O₂ (typical)^b

< 30 seconds < 0.25% vol. O₂

Operating Conditions

Electronics

Ambient temperature
Ambient relative humidity

Gas composition

Sample gas temperature^a Sample gas flow rate Compensated pressure -20 to +55°C (-4 to +131°F)

0-95% RH

Combustion gas from natural

gas, biogas or oil

+700°C (1292°F)

4m/s minimum recommended 750—1260mbar absolute



⁾ Temporary excursions up to 750°C for 30 minutes will not damage the probe.

Refer to UG-003, GAP User Guide for conditions

X TECHNICAL SPECIFICATIONS

Electrical Input / Output

Power supply 24V_{DC} ±10% Limited Power Supply

Power consumption 700mA maximum @ 24V_{DC} **Analog outputs** Single or Dual 4-20mA

Output ranges (oxygen) 0-25% vol. O₂

Output ranges (pressure) 750—1260mbar absolute Relays (SPST, N/O as std.) 1 x system alarm (SPST)

1 x user configurable O₂ set point

alarm

Digital communications RS485 Modbus RTU protocol

Display 16 character, 2-line, backlit

Mechanical Specifications

Time to first reading 60 seconds Stabilisation time to stated < 10 minutes

accuracy

see Outline Dimensions **Dimensions** Calibration port 4mm push-fit connector

Weight:

1.6kg (3.5lbs) Head **Probe** 3.9kg (8.6lbs)

Wetted materials Stainless steel, Macor®, PTFE,

aluminium, platinum, aluminium

oxide, zirconium dioxide

Process connection 2" 150lbs ANSI flange

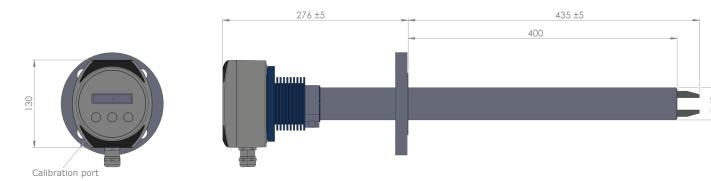
Milam PSS 1.3mm thick (supplied) **Gasket material**

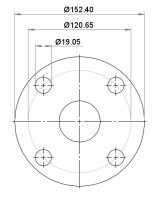
Housing material Painted aluminium

IP65 Ingress protection

OUTLINE DIMENSIONS

All dimensions shown in mm. Tolerances = ± 1 mm.





Flange profile to match ANSI Class 150 lb.

Nominal pipe size

External diameter 152.40 (6.000") **PCD** 120.65 (4.750") Flange thickness 19.05 (0.750")

No. of holes

Bolt hole diameter 19.05 (0.750")

NOTE: The flange is NOT pressure retaining.

ORDER INFORMATION

Part Number	Output Measurement
GAP-B0	Single analogue output; 0—25% O ₂
GAP-B2	Dual analogue outputs; 0—25% O ₂ and gas pressure (750—1260mbar)

Contact SST Sensing Ltd for assistance; call +44 (0)1236 459 020 and ask for "Technical" or email technical@sstsensing.com



Do not exceed maximum ratings and ensure sensor(s) are operated in accordance with their requirements.

Carefully follow all wiring instructions. Incorrect wiring can cause permanent damage to the device.

Do NOT use chemical cleaning agents.

Failure to comply with these instructions may result in product damage.



1 INFORMATION

All sensors are tested at ambient environmental conditions unless otherwise stated. As customer applications are outside of SST Sensing Ltd.'s control, the information provided is given without legal responsibility. Customers should test under their own conditions to ensure that the equipment is suitable for their intended application.

For technical assistance or advice, please email: technical@sstsensing.com

General Note: SST Sensing Ltd. reserves the right to make changes to product specifications without notice or liability. All information is subject to SST Sensing Ltd.'s own data and considered accurate at time of going to print.

